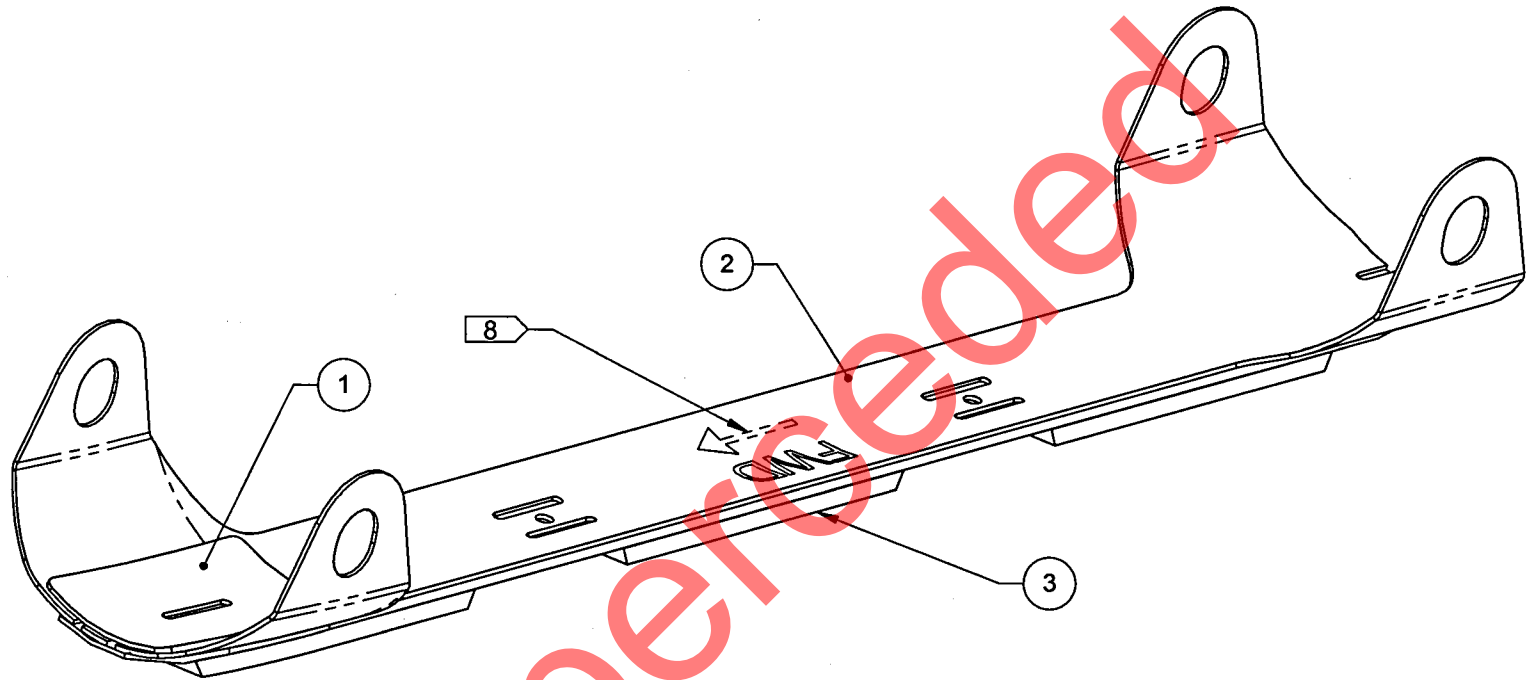


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4769-041	WEARPLATE ASSY
1	1	D4682-9	WEARPLATE SHIM
2	1	D4769-1	WEARPLATE
3	2	D4770-041	BAR WELDMENT



D4769-041 WEARPLATE ASSY

NOTES:

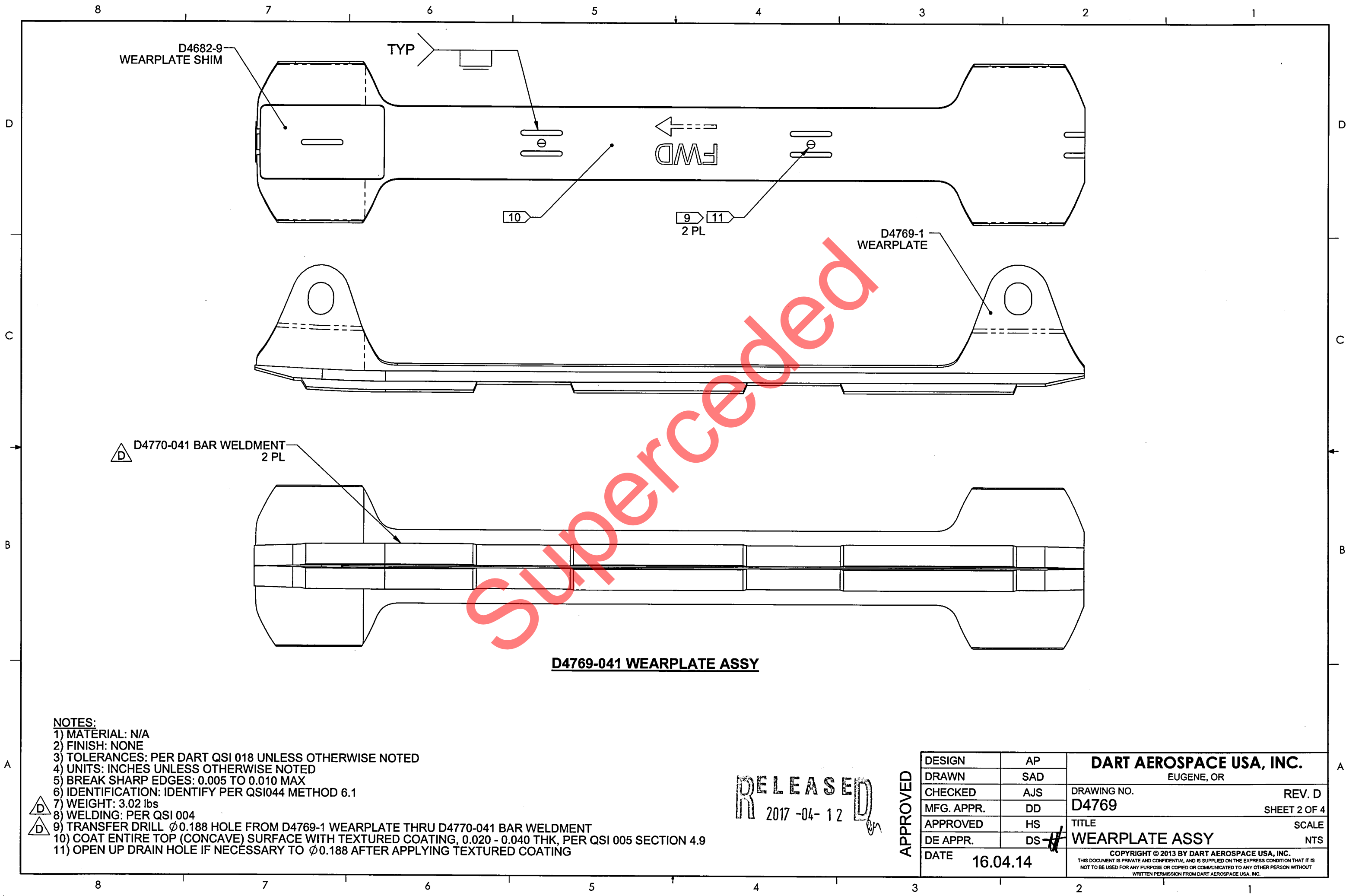
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI044 METHOD 6.1
- 7) WEIGHT: 3.02 lbs
- 8) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER



RELEASED
2017-04-12
ECN 17-552

APPROVED

D	SHEET 1:WEIGHT UPDATE, D4770-041 BAR WELDMENT WAS D4770-1 BAR. SHEET 2: REMOVE DETAIL VIEW WELD INFORMATION IS ON D4770-041 BAR DRAWING.	SAD	16.04.14
C	D4682-9 WAS D4769-3, MINOR DIM CHANGES, WEARPLATE FORMING MODIFIED TO ACCOMODATE MATERIAL SPRING BACK, TEXTURED COATING WAS ROCKGUARD, ADD FWD BEND TO D4769-1, ADD FWD DIRECTION INDICATION, REMOVE D4769-3	AP	15.04.01
B	THRU HOLES NOW SLOTS, VARIOUS DIMENSIONAL CHANGES, UPADATED PART WEIGHTS. REMOVED GRAIN DIRECTION, D4769-3 WAS D4682-9. ADDED D4769-3 SHT 5.	AP	13.09.10
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	SAD		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4769	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	16.04.14	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



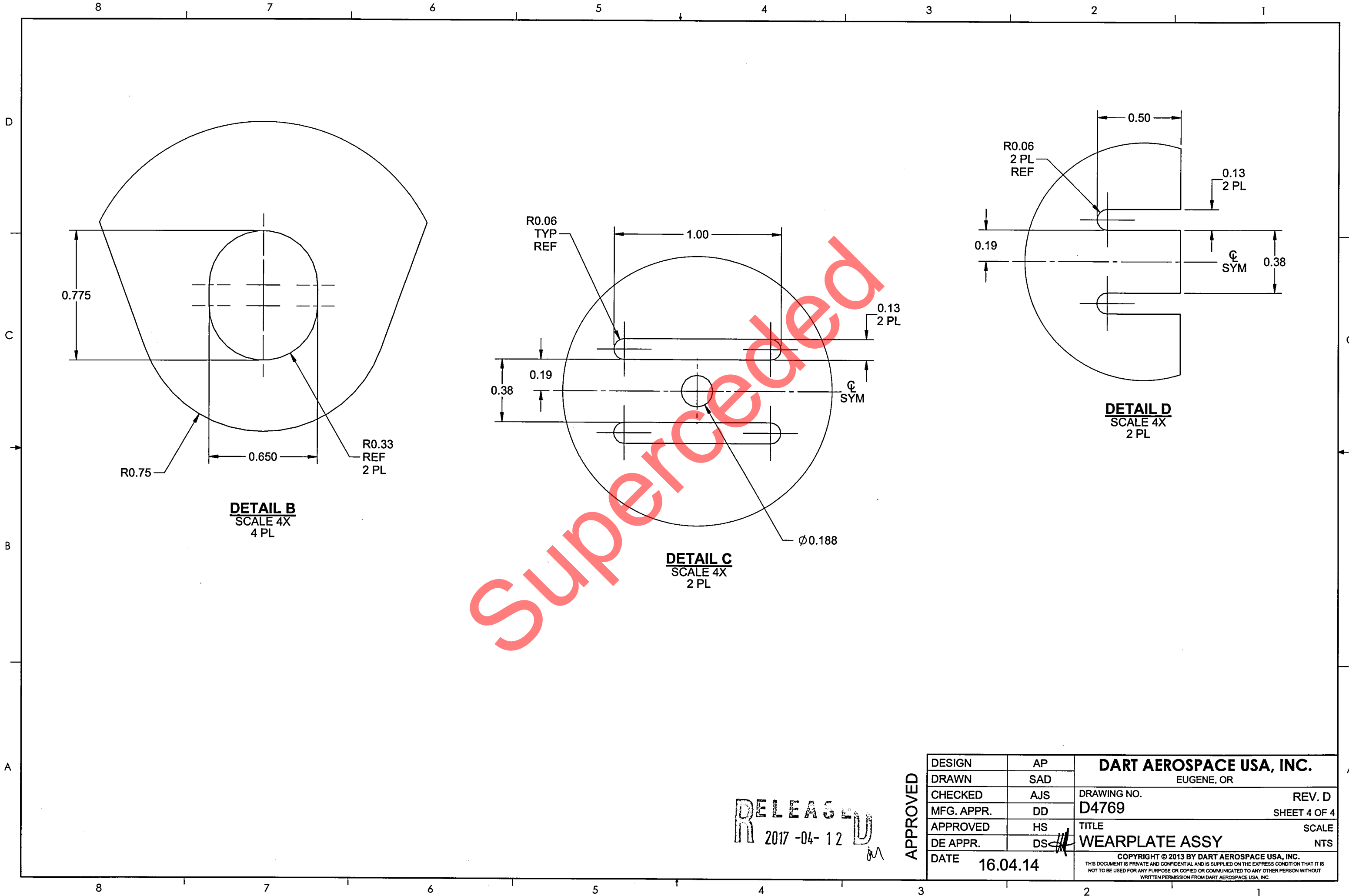
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI044 METHOD 6.1
- 7) WEIGHT: 3.02 lbs
- 8) WELDING: PER QSI 004
- 9) TRANSFER DRILL $\varnothing 0.188$ HOLE FROM D4769-1 WEARPLATE THRU D4770-041 BAR WELDMENT
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THK, PER QSI 005 SECTION 4.9
- 11) OPEN UP DRAIN HOLE IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING TEXTURED COATING

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MFG. APPR.	DD		SHEET 2 OF 4
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MFG. APPR.	DD	D4769	SHEET 4 OF 4
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